



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4811-1

Job Sheet 172436



Part No: D4811-1

Job Qty: 10 ea

Part Name: Pin, Quick Release



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/21/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.05.21 AS PER DWG REV.A VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		2/21/18	0.00	0.00	Purchasing		
110	Packaging	10 pcs		2/21/18	0.00	0.00	Packaging2		DAS
120	QC	10 pcs		2/21/18	0.00	0.00	QC6		DAS 38
130	Packaging	10 pcs		2/21/18	0.00	0.00	Packaging3-2	GA/BI	MAR 28 2018
140	QC21-SA	10 Ea		2/21/18	0.00	0.00	QC21		MAR 28 2018

Part Op 100 - Issue P/O: PO 37599 Possible Supplier: McMaster Carr Supplier p/n: 98470A133
Descriptions: 110 - Ensure Material Release Note is attached

C218102116 10 pcs.

DAS 21 9-00 MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98470A133	Pin, Quick Release D4811-1	10 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	98470A133	10	10	0

Part Specifications

Specifications could not be found.

Plex 2/16/18 11:50 AM dart.lavoie.chantal

Fm 138414-37 C217102116 10 pcs.

DART

AEROSPACE
Container No: S054448



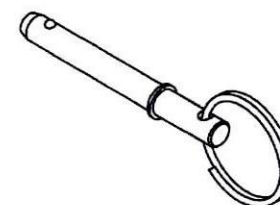
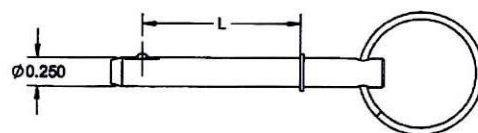
Part: D4811-1
Job No: 172436
Serial No/Batch: S054448

Revision:
Inspector:

Date: 03/23/18

UERT Aerospace Ltd.
1270 Aberdeen Street
Hemel Hempstead, ON K6A 1K7
CANADA
Tel.: 1 813 632-6200
Email: sales@dartcan.com
www.dartaerospace.com

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	L	MATERIAL
D4811-1	QUICK RELEASE PIN	MCMaster CARR	98470A133	1.347	18-8 SS

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 METHOD 6.7
- 7) WEIGHT: N/A

RELEASED
2013-05-16
MP

A	NEW ISSUE	DB	13.04.01
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>A.P.</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>MP</i>	D4811	SHEET 1 OF 1
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	QUICK RELEASE PIN	NTS
DATE	13.04.01	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37599**

Purchase Order Date 8/29/2017

PO Print Date 1/18/2018

Page Number 13 of 14

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

330 995 5500

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground ppd

Ship Acct:

Buyer

Diane Baker

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

38	98381A470	Dowel Pin	9/1/2017	FN	100.00	\$0.10	\$9.59
			Yes		Each		
			9/1/2017				

Line Total: **\$9.59**

39	98470A133	Pin, Quick Release	9/1/2017		10.00	\$3.01	\$30.10
			Yes		Each		
			9/1/2017				

Line Total: **\$30.10**

40	71401-45	Quality Procurement Clauses	9/1/2017		1.00	\$0.00	\$0.00
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No

9/1/2017

PROCUREMENT QUALITY CLAUSES

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

Note:

1/18/2018



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Page Number 14 of 14

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Ship To :

DART AEROSPACE LTD

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

330 995 5500

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground ppd

Ship Acct:

Buyer

Diane Baker

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Total: \$0.00

PO Total: \$326.93

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 5

Change Date: 1/18/2018



Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO37599

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7978559-02

Page 2 of 3

08/30/2017

Line	Product	Ordered	Shipped
20	92290A459 Super-Corrosion-Resistant 316 Stainless Steel Socket Head Screw, M8 x 1.25 mm Thread, 75 mm Long, Packs of 5	1 Pack	1
22	93805A358 18-8 Stainless Steel Threaded Rod, M8 x 1.25 mm Thread Size, 35 mm Long, Packs of 5	1 Pack	1
23	94125K815 DIN 17223 & 2095 Precision Compression Spring, Closed and Flat End, 44.5 mm Overall Length, Packs of 5	1 Pack	1
24	94175A815 Nylon Hex Head Screw, M8 x 1.25 mm Thread, 25 mm Long, Off-White, Packs of 25	1 Pack	1
25	94300A340 Zinc-Plated Steel Wing Nut, Class 5, M8 x 1.25 mm Thread, Packs of 20	1 Pack	1
26	94595A222 Low-Strength Zinc-Plated Steel Threaded Rod, M10 x 1.5 mm Thread Size, 80 mm Long, Packs of 1	2 Packs	2
27	95263A619 Zinc-Flake-Coated Alloy Steel Socket Head Screw, M8 x 1.25 mm Thread, 20 mm Long, Packs of 10	1 Pack	1
28	95606A170 Nylon Plastic Washer for 7/16" Screw Size, 0.5" ID, 0.688" OD, Off-White, Packs of 100	1 Pack	1
29	95610A580 Nylon Plastic Washer for M8 Screw Size, 8.4 mm ID, 18 mm OD, Off-White, Packs of 100	1 Pack	1
30	95610A600 Nylon Plastic Washer for M10 Screw Size, 10.5 mm ID, 22 mm OD, Off-White, Packs of 100	1 Pack	1
31	9657K122 Compression Spring, Zinc-Plated, Tempered, Closed Ends, 2" Long, 0.438" OD, Packs of 12	1 Pack	1
32	97633A130 External Retaining Ring, Black-Phosphate Steel, for 1/4" OD, Packs of 100	1 Pack	1
33	98296A881 Steel Slotted Spring Pins, 1/8" Diameter, 3/4" Long, Packs of 250	1 Pack	1
34	98296A882 Steel Slotted Spring Pins, 1/8" Diameter, 7/8" Long, Packs of 250	1 Pack	1
35	98338A022 Zinc-Plated Steel Cotter Pins, 3/64" Diameter, 1/2" Long, Packs of 100	1 Pack	1
36	98381A470 Dowel Pin, Alloy Steel, 1/8" Diameter, 3/8" Long, Packs of 100	1 Pack	1
37	98470A133 Shoulder-Style Ring-Grip Quick-Release Pin, 18-8 Stainless Steel, 1/4" Diameter, 1-5/16" Usable Length	10 Each	10

DAS
38
9-88

Tracking	Carrier	Weight
CPK005683729	Purolator Ground	15 lb



Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO37599

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7978559-02

Page 3 of 3
08/30/2017

Line	Description	Ordered	Shipped
Shipped separately from our New Jersey warehouse on 08/30			
21	93600A118 316 Stainless Steel Dowel Pin, M3 Diameter, 18 mm Length	1 Pack	1